MATERIAL SAFETY DATA SHEET ...:

Adapted and modified from USDL Form OSHA-20

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SE	ECTION I
MANUFACTURER'S NAME	EMERGENCY TELEPHONE NO.
INDUSTRIAL POLYCHEMICAL SERVICE	213/321-6515
ADDRESS (Number, Street, City, State, and ZIP Code) P. O. Box 471. Gardena. Ca 90247	
CHEMICAL NAME AND SYNONYMS NA	TRADE NAME AND SYNONYMS WELD-ON 28 COMPONENT - A
CHEMICAL FAMILY NA	FORMULA NA

PAINTS, PRESERVATIVES, & SOLVENTS		. TLV (Units)	ALLOYS AND METALLIC COATINGS		TLV (Units)
PIGMENTS			BASE METAL		
CATALYST			ALLOYS		
VEHICLE SEE BELOW			METALLIC COATINGS		
SOLVENTS SEE BELOW			FILLER METAL PLUS COATING OR CORE FLUX		
ADDITIVES			OTHERS		<u></u>
OTHERS					
HAZARDOUS MIXTURE	S OF	OTHER LI	QUIDS, SOLIDS, OR GASES	*	TLV (Units)
Methyl Methacrylate (MMA) in	hibi	ted Ma	jor >50%		
Acrylic Synthetic Resin (Mi	nor)	- 30 -	40%		100 PI
Glacial Methacrylic Acid	Extr	emely s	mall amount		

SECT	LION III -	PHYSICAL DATA	
BOILING POINT (°F.) 760 MM Hg	214	SPECIFIC GRAVITY (H2O=1)	1.03
VAPOR PRESSURE (mm Hg.) @ 20°C	29	PERCENT, VOLATILE BY VOLUME (%)	55 to 65
VAPOR DENSITY (AIR-1) 60°F 1 ATM	3.42	EVAPORATION RATE (BUAC -1)	3
SOLUBILITY IN WATER G/100g. 680F	1.6		
	Llauld v	elth diathet odor	

SECTION IV FIRE AND	EXPLOSION HAZARD DATA	A	
FLASH POINT (Method used) (TOC) 649F	FLAMMABLE LIMITS	01. 2.1	Uei 12.5
Extinguishing MEDIA Dry chemical extinguisher, CO, or Form, SPECIAL FIRE FIGHTING PROCEDURES Fire Hoses with fog nozzles or chemical	water fog		: flaming
pools of Methyl Methacrylate. UNUSUAL FIRE AND EXPLOSION HAZARDS SUBCEPTIBLE to Spontaneous heating. Con	nidered a fire heaerd b	eenune of	

	SIE	CTION Y	V - HEALTH HAZARD DATA		
THRESHOLD LIMIT	VALUE				
100 PPM					
	EFFECTS OF OVEREXPOSURE				
Nausea, dizziness, drowsiness, skin sensitizer may produce chapping and mild					
dermatitis. Irritating to eyes, nose and throat.					
EMERGENCY AND FIRST AID PROCEDURES					
Skin Contact: Wash skin thoroughly with soap and water. EYE CONTACT: Flush with					
water immed	liately for 15	min.a	nd get medical attention, INHALATION, Cover		
			h air, and call a physician. Keep patient quiet.		
IF SWALLOWE	D: Induce vom	<u>iting a</u>	nd call a physician.		
	•	•	N VI - REACTIVITY DATA		
STABILITY			CONDITIONS TO AVOID Fire or abnormal temperatures or contact		
	STABLE	Х	with oxidizing materials		
	(Muterials to avoid)	Corros	ive to aluminum, magnesium, plexiglas and others,		
HAŽARDOUS DEC	MPOSITION PRODUC	Hess s	teel or glass or polyethylene containers.		
Generates h	ieat through po	lymeri:	zation when mixed with oxidizing materials.		
HAZARDOUS	MAY OCCUR	:	X Methyl Methacrylate might be formed with		
POLYMERIZATION	WILL NOT O	CCUŔ	abnormal temperatures or sunlight or with the addition of oxidizing materials.		

SECTION VII - SPILL OR LEAK PROCEDURES
STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED Clean up spill immediately. Flush with water. Eliminate all ignition sources.
Use self contained breathing apparatus and other protective equipment. Avoid ex-
posure of personnel to toxic concentration of vapors.
WASTE DISPOSAL METHOD The material should not be allowed to drain into domestic sewers. Minor spills
can be washed with water and discharged into storm sewer. Follow local
and state regulations.

	SECTION VIII - SPECIAL P	ROTECTION IN	FORMATION
RESPIRATORY PRO	rection (Specify type) Not necessar confined areas, use chemical	ry if adequate	e ventilation is provided. Special None
VENTILATION	MECHANICAL General		None OTHER None
PROTECTIVE GLGV	Low point. 6 air changes per	EVE PROTECTION	
OTHER PROTECTIV	ober I Equipment r neoprene aprone, safety shu	•	chemical goggles.

SECTION IX SPECIAL PRECAUTIONS
PRECAUTIONS TO BE TAKEN IN HANDLING AND STURING I.C.C. Classification; Flammable liquid; Red label. store in cool, dark areas
below 70°F away from sources of heat.
Tollow recommendations on label and literature.

The information contained herein is based on data considered accurate. However, no warranty is expressed or implied regarding the accuracy of these data or the results to be obtained from the use thereof.

Vendor assumes no responsibility for injury to vendes or third person proximately caused by abnormal use of the material even if reasonable safety procedures are followed. Furthermore, vendes assumes the risk in his use of the material.